

## Epilox<sup>®</sup> - Hardener H 15-25 (Epilox<sup>®</sup> - Härter H 15-25)

### Description

Epilox<sup>®</sup> - Hardener H 15-25 is a high viscous polyaminoamide hardener.  
Epilox<sup>®</sup> - Hardener H 15-25 doesn't contain nonylphenol.

### Application

Epilox<sup>®</sup> - Hardener H 15-25 can be used as curing agent for anti-corrosive paints, marine paints, reaction adhesives, epoxy mortars or mastics. Flexible and resistant coatings are formed when Epilox<sup>®</sup> - Hardener H 15-25 is used in combination with liquid and solid epoxy resins.  
Epilox<sup>®</sup> - Hardener H 15-25 is preferably used in solution.

Data	
Viscosity at 27 °C [mPas] (DIN 53015)	700 - 900
NH-Equivalent Weight [g]	approx. 130
Amine Number [mg KOH/g] (DIN 16945)	340 – 370
Density at 20 °C [g/cm <sup>3</sup> ] (DIN 53217 T.4)	approx. 0.96
Colour Number (Gardner) (DIN ISO 4630)	< 10

### Packing/Storage/Transport

Epilox<sup>®</sup> - Hardener H 15-25 is supplied in drums or containers. The product should be stored in closed containers at temperatures between +10 °C and +30 °C to protect it from moisture. Under these storage conditions Epilox<sup>®</sup> - Hardener H 15-25 shows no change in quality even after prolonged storage time exceeding 12 months.

### Safety Requirements

Please refer to the valid Material Safety Data Sheet as well as to the legal and recommended industrial hygiene regulations.

The information given in these data is based on the testing methods established by LEUNA-Harze GmbH and on the knowledge of the characteristics of Epilox<sup>®</sup> - products and is given in good faith. No liability is accepted by LEUNA-Harze GmbH for any system or application in which Epilox<sup>®</sup> - products are utilized.